



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		850462	COVER-Rocker	2		
2	36	811569	CAP-Oil Fill	2		
3	27	811588	GASKET-Rocker Cover	2		2
4	10	811589	BOLT (1/4-20 x 7/8 in.)	14		
5		852003	PUSH ROD	8	(INTAKE)	
5		852004	PUSH ROD	8	(EXHAUST)	
6		816962	VALVE-Exhaust	8	(STANDARD)	
6		816963	VALVE-Exhaust	AR	(.015 O.S.)	6
7		801877	VALVE-Intake	8	(STANDARD)	
7		801878	VALVE-Intake	AR	(.015 O.S.)	6
8		811586	GUIDE-Push Rod	8		
9		827644A 1	CAP	16		2
10	26	827645	SEAL	16		2
11	24	801879	SPRING-Valve	16		
12	15	54531	SHIM	8		
13	28	54530	KEY	32		
14		811591	ARM-Rocker	16		
15		850472	BALL UNIT	16		
16	10	811593	BOLT-Rocker Arm	16		
17	938	827495	HEAD ASSEMBLY-Cylinder	2		
18	27	850470	GASKET-Cylinder Head	2		2
19	10	49106	BOLT (7/16-14 x 2-1/16 in.)	8		
20	10	49105	BOLT (7/16-14 x 4-1/16 in.)	24		
21	36	807131T	TUBE-Oil Fill	1		
22	16	805706	STUD	1		
23	11	35045	NUT (1/4-28)	1		
24	26	805622	GROMMET	1		
25	25	811553	GROMMET	2		
26		97850	ELBOW-Breather (90 Deg.)	2		
27	32	15894 18	HOSE-Breather	2		
28	54	64235 1	CLIP	2		
-	27	850465A96	GASKET SET-Overhaul	1	(454 MAGNUM)	